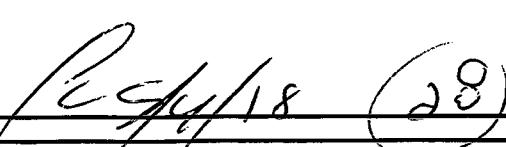


Date: Wednesday, 16/04/2008 3:24:31 PM
 User: Linda Lacelle

Process Sheet

Customer:	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D3579-042 - DECALS	
Job Number	: 38624		Part Number	: D3579042	
Estimate Number	: 10804		Drawing Number	: ECN 989	
P.O. Number	:		Project Number	:	
This Issue	: 16/04/2008	S.O. No. :	Drawing Revision	:	
Prsh Rev.	: NC		Material	:	
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 23/04/2008	Qty: 1 Um: Each
Previous Run	: 38617				
Written By	: <u>L</u>				
Checked & Approved By	: <u>L</u>				
Comment	:				

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
Comment: SMALL & MEDIUM FAB RESOURCE 1		
REMOVE FROM STOCK: D3579-042 B <u>B32111</u>		
APPLY DECAL D3569 B <u>D3569-2</u> <u>B32085</u> X28		
2.0	D35691	Decal 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Decal N/A mlo 08/04/17		
3.0	D35692	Decal 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 28 + 4 B32085 mlo 08/04/18		
4.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP 28/04/18 KZS		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1		
RETURN TO STOCK USING ORIGINAL B/N		

Date: Wednesday, 16/04/2008 3:24:31 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3579-042 - DECALS

Job Number: 38624

Part Number: D3579042

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	QC21	FINAL INSPECTION/W/O RELEASE
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08/04/21 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

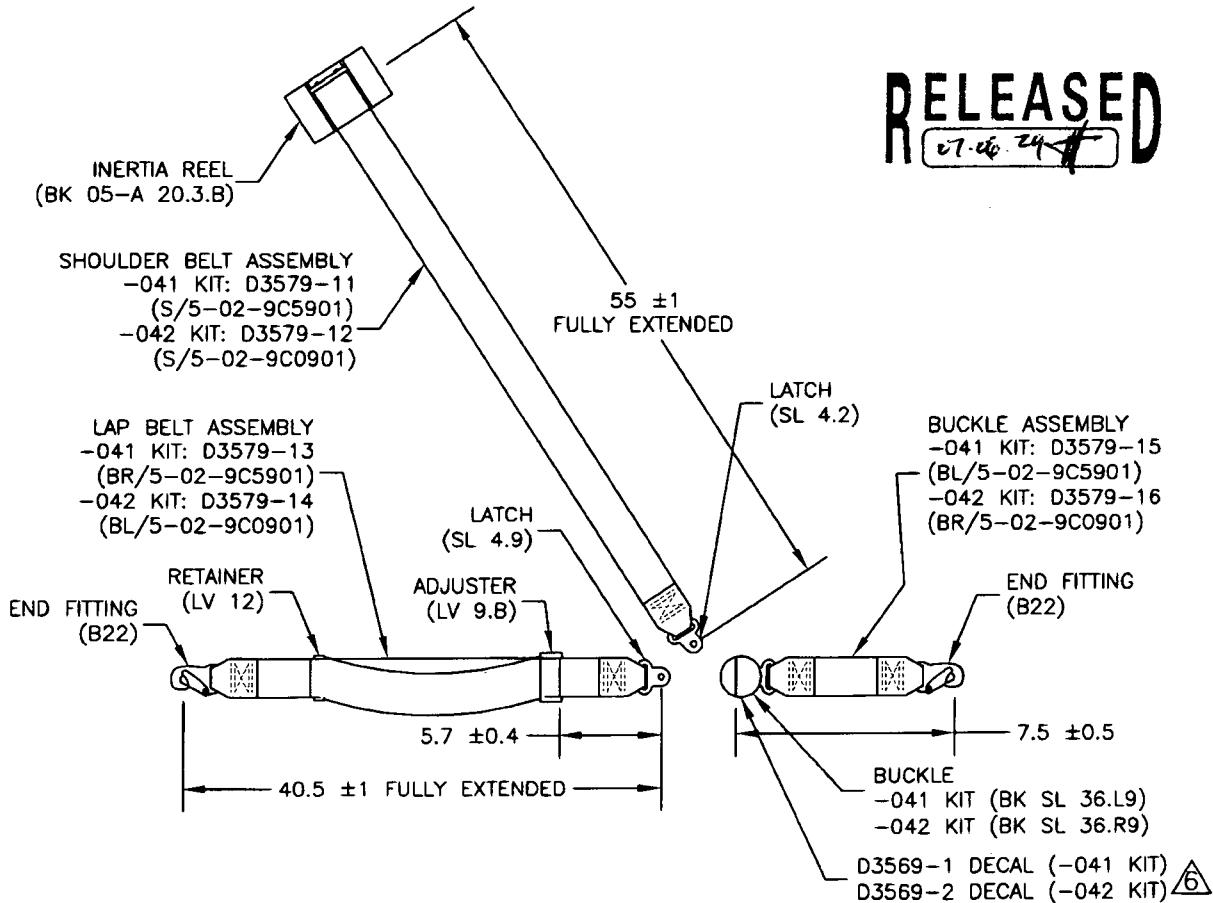


MF 08-04-21

DART

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>GP</i>	APPROVED <i>ST</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN)
D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

W/038624

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3579-042 PAR #: NIA Fault Category: Prod Fab Ass ^{med to small} NCR: Yes No DQA: D Date: 08/04/24
D412-702-101 QA: N/C Closed: HP Date: 08/04/25

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/04/24	# 3.0	4 labels were scraped Due to the adhesive not adhering.	BSIMU2	Scrap and replace face (Qty x4) <u>B# 32085</u>	SB 08/04/24	C 08/04/24	P 08/04/24	S 08/04/24
				writing per ML due to laziness for not getting a NCR form. Retrain Employee 10f.11	SB 08/04/24	C 08/04/24	P 08/04/24	S 08/04/24
				out NRC Form correctly.	SD 08/04/24	C 08/04/24	P 08/04/24	S 08/04/24

NOTE: Date & initial all entries